

SPUT

Dart Aerospace Ltd.

Date: Tuesday, 4/25/2006 7:36:52 AM
User: Kim Johnston

Process Sheet

06/06/09

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE ASSEMBLY
Job Number : 26811B
Estimate Number : 11180
P.O. Number : N/A
This Issue : 4/25/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : SMALL /MED FAB
Previous Run : 251288
Written By :
Checked & Approved By :
Comment : Est Rev:A Removed from 9 Digit 05-12-02 JLM

Part Number : D2282043
Drawing Number : D2282 REV E
Project Number : N/A
Drawing Revision : E
Material : N/A
Due Date : 5/20/2006 Qty: 100 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2281 Jack Saddle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D2281 Saddle 326814

(30)

CPL 06-06-08

2.0 D22827 Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D2282-7 tube 326817

CPL 06-06-08

(30)

3.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld as per D2282-043 Saddle Assembly
Grind chamfers and ensure full penetration.A/R ER316L SS Filling Rod M100527
Dwg Rev: E

CPL 06-06-08

(30)

4.0 QC5/9 WELD INSPECTION



Comment: WELD INSPECTION

06/06/09

(30)

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Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

M.F.
~~SB~~

06-06-09. (30)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

06/06/09 30

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location GA

SB

06/06/09 (30)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP

06/06/09 (30)

Job Completion



✓ 06/06/09

